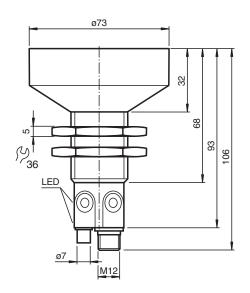


Single head system



Dimensions



Technical Data

General specifications	
Sensing range	350 6000 mm
Adjustment range	400 6000 mm
Dead band	0 350 mm
Standard target plate	100 mm x 100 mm
Transducer frequency	approx. 65 kHz
Response delay	minimum : 140 ms factory setting: 280 ms
Memory	
Non-volatile memory	EEPROM
Write cycles	100000

Refer to "General Notes Relating to Pepperl+Fuchs Product Information"

Pepperl+Fuchs Group www.pepperl-fuchs.com USA: +1 330 486 0001 fa-info@us.pepperl-fuchs.com

Germany: +49 621 776 1111 fa-info@de.pepperl-fuchs.com Singapore: +65 6779 9091 fa-info@sg.pepperl-fuchs.com



Technical Data

LED greensolid: Power on flashing: Standby mode or IO link communical solid: Object in evaluation range flashing: Learning function, object detected solid: Object in evaluation range flashing: program function, object not det red, flashing: program function, object not det flashing: Learning function, object not det flashing: Standby mode outputDerating voltageUa 10 30 V DC, ripple 10 %ss flashing: Standby mode outputNo-load supply currentIbject in VVoltage outputIbject in VTime delay before availabilityt, < < < < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < > < < < > < < > < < > < < > < < < > < < > < < > < < > < < > < < > < < > < < < > < < < > < < < > < < < > < < < > < < < > < < < > < < < > < < < > < < < > < < < > < < < > < < < < < < > < < < < > < < < < < < > < < < < < < < < < > < < < < < < < < < < < < < < < < < < < <	
LED yellow 2flashing: Learning function, object detected solid: Object in evaluation range flashing: Learning function, object net detected solid: Apply currentDerating voltageUB b1030 V DC, ripple 10 %BS 1530 V voltage outputNo-load supply currentIo c60 mAPower consumptionPo c51 WProtocolIO-Link V1.0Transfer rateAcyclical: typical 44 Bit/sCycle timemin. 72 msModeCOM 2 (38.4 kBaud)Process data width16 bitSlo devel01 V1 Level4 V UBInput/Output1 synchronization connection, bidirectional 0 Level0 Level01 V1 Level4 V UBInput impedance>12 kAQOutput rated operating>13 kAQOutput rated operation ≤ 13 HZMultiplex operation ≤ 13 HZNultiplex operation ≤ 13 HZNultiplex operation ≤ 13 HZNultiplex operation ≤ 13 HZMultiplex operation ≤ 13 HZMultiplex operation ≤ 13 HZMultiplex operation ≤ 13 HZMultiplex operation ≤ 2.5 VRead operation ≤ 2.5 VRead operation current $ _{0} = 2.5$ VRead operation ≤ 2.5 VResolution ≤ 2.5 VResolution of the characteristic curve ≤ 0.2 % of full-scale value	tion
LED redflashing: Learning function, object detectedLED redsolid red: Error red, flashing: program function, object not detCoperating voltage U_B 10 30 V DC, ripple 10 %98 15 30 V voltage outputNo-load supply current I_0 $\leq 60 \text{ mA}$ Power consumption P_0 $\leq 1 W$ Time delay before availability t_v $\leq 200 \text{ ms}$ InterfaceIO-LinkInterface typeIO-Link V1.0Transfer rateAcyclical: typical 44 Bit/sCycle timemin. 72 msModeCOM 2 (38.4 kBaud)Process data width16 bitSIO mode supportyesInput/OutputyesInput/output type1 synchronization connection, bidirectional0 Level01 V1 Level4 V U_BInput migedance>12 kQOutput rated operating current<12 kQ	
red, flashing: program function, object not detElectrical specificationsOperating voltage U_B 10 30 V DC, ripple 10 % ss 15 30 V voltage outputNo-load supply current I_0 $\leq 60 \text{ mA}$ Power consumption P_0 $\leq 1 W$ Time delay before availability t_v $\leq 200 \text{ ms}$ InterfaceIO-LinkProtocolIO LinkProtocolIO LinkProtocolIO Link V1.0Transfer rateAcyclical: typical 44 Bit/sCycle timemin. 72 msModeCOM 2 (38.4 kBaud)Process data widthIO bitSIO mode supportyesInput/Output1 synchronization connection, bidirectionalInput/output type1 synchronization connection, bidirectionalInput impedance0 1 V1 Level4 V U_BInput impedance>12 k Ω Output rated operating current<12 mA	
Operating voltage U_B 1030 V DC, ripple 10 % _{SS} 1530 V voltage outputNo-load supply current I_b < 60 mA	ected
No-load supply currentIs30 V voltage outputNo-load supply currentIs60 mAPower consumption P_0 ≤ 1 WTime delay before availabilityt, ≤ 200 msInterface typeIO-LinkIO-Link V1.0Transfer rateAcyclical: typical 44 Bit/sCycle timemin. 72 msModeCOM 2 (38.4 kBaud)Process data width16 bitSIO mode supportyesInput/Output1 synchronization connection, bidirectional0 Level0 1 V1 Level4 V UsInput impedance> 12 kQOutput rate operating current< 12 mA	
Power commution P_0 $\leq 1 W$ Time delay before availability t_v $\leq 200 \text{ ms}$ InterfaceInterface typeIO-LinkProtocolIO-Link V1.0Transfer rateAcyclical: typical 44 Bit/sCycle timemin. 72 msModeCOM 2 (38.4 kBaud)Process data width16 bitSIO mode supportyesInput/Output1 synchronization connection, bidirectional0 Level0 1 V1 Level4 V U_BInput impedance> 12 kQOutput rated operating current< 12 mA	
Time delay before availabilityt v $\leq 200 \text{ ms}$ InterfaceIO-LinkInterface typeIO-Link V1.0Transfer rateAcyclical: typical 44 Bit/sCycle timemin. 72 msModeCOM 2 (38.4 kBaud)Process data width16 bitSIO mode supportyes nput/Output 1 synchronization connection, bidirectional0 Level0 1 V1 Level4 V U_8Input impedance> 12 kQOutput rated operating current< 12 mA	
Interface typeIO-LinkInterface typeIO-Link V1.0Transfer rateAcyclical: typical 44 Bit/sCycle timemin. 72 msModeCOM 2 (38.4 kBaud)Process data width16 bitSIO mode supportyesmput/OutputyesInput/output type1 synchronization connection, bidirectional0 Level0 1 V1 Level4 V UBInput impedance> 12 kQOutput rated operating current< 12 mA	
Interface typeIO-LinkProtocolIO-Link V1.0Transfer rateAcyclical: typical 44 Bit/sCycle timemin. 72 msModeCOM 2 (38.4 kBaud)Process data width16 bitSIO mode supportyesnput/OutputyesInput/Output type1 synchronization connection, bidirectional0 Level01 V1 Level4 V UBInput impedance> 12 kQOutput rated operating current< 12 mA	
ProtocolIO-Link V1.0Transfer rateAcyclical: typical 44 Bit/sCycle timemin. 72 msModeCOM 2 (38.4 kBaud)Process data width16 bitSIO mode supportyesmput/Output1 synchronization connection, bidirectional0 Level0 1 V1 Level4 V UBInput impedance> 12 kQOutput rated operating current< 12 mA	
Transfer rateAcyclical: typical 44 Bit/sCycle timemin. 72 msModeCOM 2 (38.4 kBaud)Process data width16 bitSIO mode supportyesmput/Output1 synchronization connection, bidirectional0 Level0 1 V1 Level4 V UBInput impedance> 12 kQOutput rated operating current< 12 mA	
Cycle timemin. 72 msModeCOM 2 (38.4 kBaud)Process data width16 bitSIO mode supportyesmput/Output1 synchronization connection, bidirectional0 Level0 1 V1 Level4 V UBInput impedance> 12 kQOutput rated operating current< 12 mA	
ModeCOM 2 (38.4 kBaud)Process data width16 bitSIO mode supportyesmput/Output1 synchronization connection, bidirectional0 Level0 1 V1 Level4 V UBInput impedance> 12 kQOutput rated operating current< 12 mA	
Process data width16 bitSIO mode supportyesmput/OutputInput/output type1 synchronization connection, bidirectional0 Level0 1 V1 Level4 V U_BInput impedance> 12 kQOutput rated operating current< 12 mA	
SIO mode supportyesnput/Output1 synchronization connection, bidirectionalInput/output type1 synchronization connection, bidirectional0 Level0 1 V1 Level4 V UBInput impedance> 12 kQOutput rated operating current< 12 mA	
nput/OutputI synchronization connection, bidirectionalInput/output type1 synchronization connection, bidirectional0 Level0 1 V1 Level4 V UBInput impedance> 12 kQOutput rated operating current< 12 mA	
Input/output type1 synchronization connection, bidirectional0 Level0 1 V1 Level4 V UBInput impedance> 12 kQOutput rated operating current< 12 mA	
0 Level0 1 V1 Level $4 V \dots U_B$ 1 put impedance> 12 kΩOutput rated operating current< 12 mA	
1 Level $4 V \dots U_B$ Input impedance> 12 k Ω Output rated operating current< 12 mA	
Input impedance> 12 kQOutput rated operating current< 12 mA	
Output rated operating current< 12 mAPulse length0.5 300 ms (level 1)Pulse interval \geq 74 ms (level 0)Synchronization frequencyCommon mode operation \leq 13 HzMultiplex operation \leq 14 Hz / n , n = number of sensors , n \leq 10 (factory setting: n = 5)DutputOutput type1 push-pull (4 in 1) output, short-circuit protector Current output 4 mA 20 mA or voltage output 0 V 10 V configurableRated operating currentIe200 mA , short-circuit/overload protectedVoltage dropUdSesolutioncurrent output: evaluation range [mm]/3200 brite voltage output: evaluation range [mm]/3200 brite voltage output: evaluation range [mm]/4000 brite voltage output: eval	
Pulse length0.5 300 ms (level 1)Pulse interval \geq 74 ms (level 0)Synchronization frequency \leq 13 HzCommon mode operation \leq 13 HzMultiplex operation \leq 14 Hz / n , n = number of sensors , n \leq 10 (factory setting: n = 5)Dutput \leq 10 utput typeOutput type1 push-pull (4 in 1) output, short-circuit protect Current output 4 mA 20 mA or voltage output 0 V 10 V configurableRated operating currentIeVoltage dropUdQutput of the characteristic curve \leq 0.2 % of full-scale value	
Pulse interval $\geq 74 \text{ ms}$ (level 0)Synchronization frequencyImage: Synchronization frequencyCommon mode operation $\leq 13 \text{ Hz}$ Multiplex operation $\leq 14 \text{ Hz} / \text{ n}$, n = number of sensors , n ≤ 10 (factory setting: n = 5)DutputImage: Synchronization frequencyOutput type1 push-pull (4 in 1) output, short-circuit protector Current output 4 mA 20 mA or voltage output 0 V 10 V configurableRated operating currentIeVoltage dropUdVoltage dropUdDeviation of the characteristic curve $\leq 0.2 \%$ of full-scale value	
Synchronization frequency $\leq 13 \text{ Hz}$ Common mode operation $\leq 13 \text{ Hz}$ Multiplex operation $\leq 14 \text{ Hz} / n$, $n = number of sensors$, $n \leq 10$ (factory setting: $n = 5$)Output $\leq 14 \text{ Hz} / n$, $n = number of sensors, n \leq 10(factory setting: n = 5)Output\leq 14 \text{ Hz} / n, n = number of sensors, n \leq 10(factory setting: n = 5)Output\leq 10 \text{ Hz} / n, n = number of sensors, n \leq 10(factory setting: n = 5)Output\leq 14 \text{ Hz} / n, n = number of sensors, n \leq 10(factory setting: n = 5)Output\leq 14 \text{ Hz} / n, n = number of sensors, n \leq 10(factory setting: n = 5)Output\leq 10 \text{ Hz} / nOutput\leq 10 \text{ Hz} / n, n = number of sensors, n \leq 10(factory setting: n = 5)Output\leq 10 \text{ Hz} / nOutput\leq 10 \text{ Hz} / nRated operation currentI_eVoltage dropU_dV_d\leq 2.5 \text{ V}Resolutioncurrent output: evaluation range [mm]/3200 brvoltage output: evaluation range [mm]/4000 brvoltage output: evaluation range [mm]/4000 brDeviation of the characteristic curve\leq 0.2 \% of full-scale value$	
Common mode operation $\leq 13 \text{ Hz}$ Multiplex operation $\leq 14 \text{ Hz} / n, n = \text{number of sensors}, n \leq 10$ (factory setting: $n = 5$)DutputImage: provide the sensor of the	
Multiplex operation $\leq 14 \text{ Hz} / n$, $n = number of sensors , n \leq 10(factory setting: n = 5)Dutput1 \text{ push-pull }(4 \text{ in } 1) \text{ output, short-circuit protectCurrent output 4 mA 20 mA orvoltage output 0 V 10 V configurableRated operating currentI_e200 \text{ mA} , short-circuit/overload protectedVoltage dropU_d\leq 2.5 \text{ V}Resolutioncurrent output: evaluation range [mm]/3200 bivoltage output: evaluation range [mm]/4000 biDeviation of the characteristic curve\leq 0.2 \% of full-scale value$	
Output(factory setting: n = 5)Output type1 push-pull (4 in 1) output, short-circuit protec Current output 4 mA 20 mA or voltage output 0 V 10 V configurableRated operating currentIe200 mA , short-circuit/overload protectedVoltage dropUd $\leq 2.5 V$ Resolutioncurrent output: evaluation range [mm]/3200 bi voltage output: evaluation range [mm]/4000 biDeviation of the characteristic curve $\leq 0.2 \%$ of full-scale value	
Output type1 push-pull (4 in 1) output, short-circuit protect Current output 4 mA 20 mA or voltage output 0 V 10 V configurableRated operating currentIe200 mA , short-circuit/overload protectedVoltage dropUd ≤ 2.5 VResolutioncurrent output: evaluation range [mm]/3200 bi voltage output: evaluation range [mm]/4000 biDeviation of the characteristic curve ≤ 0.2 % of full-scale value	
Current output 4 mA 20 mA or voltage output 0 V 10 V configurableRated operating currentIe200 mA , short-circuit/overload protectedVoltage dropUd ≤ 2.5 VResolutioncurrent output: evaluation range [mm]/3200 bi voltage output: evaluation range [mm]/4000 biDeviation of the characteristic curve ≤ 0.2 % of full-scale value	
Voltage drop U_d $\leq 2.5 \text{ V}$ Resolutioncurrent output: evaluation range [mm]/3200 br voltage output: evaluation range [mm]/4000 brDeviation of the characteristic curve $\leq 0.2 \%$ of full-scale value	ted, reverse polarity protected
Resolution current output: evaluation range [mm]/3200 bivoltage output: evaluation range [mm]/4000 bivoltage	
voltage output: evaluation range [mm]/4000 bDeviation of the characteristic curve ≤ 0.2 % of full-scale value	
Repeat accuracy ≤ 0.1 % of full-scale value	
Switching frequency f ≤ 1.5 Hz	
Range hysteresis H 1 % of the adjusted operating range (default s	ettings), programmable
Load impedance current output: ≤ 300 Ohm voltage output: ≥ 1000 Ohm	
Temperature influence \leq 1.5 % from full-scale value (with temperature \leq 0.2 %/K (without temperature compensation)	
Compliance with standards and directives	
Standard conformity	
Standards EN 60947-5-2:2007+A1:2012 IEC 60947-5-2:2007 + A1:2012 EN 60947-5-7:2003 IEC 60947-5-7:2003	

 Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

 Pepperl+Fuchs Group
 USA: +1 330 486 0001
 Get

 www.pepperl-fuchs.com
 fa-info@us.pepperl-fuchs.com
 fa-info@us.pepperl-fuchs.com

Release date: 2021-01-28 Date of issue: 2021-02-05 Filename: 191241_eng.pdf

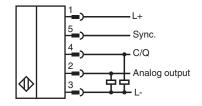
Germany: +49 621 776 1111 fa-info@de.pepperl-fuchs.com

Singapore: +65 6779 9091 fa-info@sg.pepperl-fuchs.com

UC6000-30GM-IUEP-IO-V15

Technical Data	
UL approval	cULus Listed, General Purpose
CSA approval	cCSAus Listed, General Purpose
CCC approval	CCC approval / marking not required for products rated ≤36 V
Ambient conditions	
Ambient temperature	-25 70 °C (-13 158 °F)
Storage temperature	-40 85 °C (-40 185 °F)
Mechanical specifications	
Connection type	Connector plug M12 x 1 , 5-pin
Degree of protection	IP67
Material	
Housing	Stainless steel 1.4305 / AISI 303 TPU Polyamides
Transducer	epoxy resin/hollow glass sphere mixture; polyurethane foam
Mass	165 g
Factory settings	
Output 1	near switch point: 400 mm far switch point: 6000 mm Output mode: Window mode output behavior: NO contact
Output 2	near limit: 500mm far limit: 3000mm Output mode: rising ramp output behavior: Current output 4 mA 20 mA
Beam width	wide

Connection



Connection Assignment



Wire colors in accordance with EN 60947-5-2

1	BN WH	(brown) (white)
3	BU	(blue)
4 5	BK GY	(black) (gray)

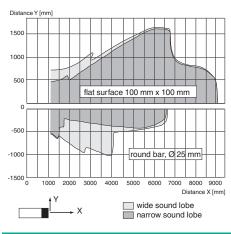
Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

Pepperl+Fuchs Group www.pepperl-fuchs.com

3

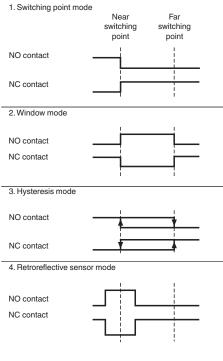
Characteristic Curve

Characteristic response curve



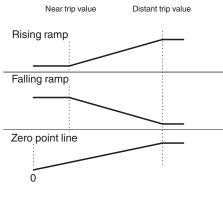
Programming

Switching output operating modes



Analog output operating modes

Analog functions



Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

4

Ultrasonic sensor

Accessories

Contraction of the second seco	IO-Link-Master02-USB	IO-Link master, supply via USB port or separate power supply, LED indicators, M12 plug for sensor connection
	BF 30	Mounting flange, 30 mm
	BF 30-F	Plastic mounting adapter, 30 mm
1000 1000	BF 5-30	Universal mounting bracket for cylindrical sensors with a diameter of 5 30 mm
	V15-W-2M-PVC	Female cordset single-ended M12 angled A-coded, 5-pin, PVC cable grey
	UVW90-M30	Ultrasonic -deflector
	UVW90-K30	Ultrasonic -deflector
°0	M30K-VE	Plastic nuts with centering ring for the vibration-free mounting of cylindrical sensors
	V15-G-2M-PVC	Female cordset single-ended M12 straight A-coded, 5-pin, PVC cable grey

Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

5

Programming

Programming

The sensor is equipped with two outputs. Two switching points or trip values as well as the output mode, can be programmed for each output. The shape of the sensor sound cone can also be programmed. These parameters can be configured using two different methods:

- Using the sensor push buttons
- Using the IO-link interface of the sensor. This method requires an IO-link master (e.g. IO-link master01 USB) and the associated software. The download link is available on the product page for the sensor with the IO link at www.pepperl-fuchs.de

Configuration using the push buttons is described below. To configure the parameters using the sensor IO-link interface, please read the software description. The processes for configuring the switching points and the sensor operating modes run completely independently and do not influence one another.

Note:

- The sensor can only be programmed during the first 5 minutes after switching on. This time is extended during the actual programming process. The option of programming the sensor is revoked if no programming activities take place for 5 minutes. After this, programming is no longer possible until the sensor is switched off and on again.
- The programming activities can be canceled at any time without changing the sensor settings. To do so, press and hold the push button for 10 seconds.

Programming the switching point/trip value of the analog characteristic

Note:

Each push button is assigned to a physical output. The switching output (C/Q) is programmed via push button T1. The analog output is programmed via push button T2.

A flashing red LED during the programming process indicates unreliable object detection. Should this occur, correct the alignment of the object until the yellow LED L1 or L2 flashes. Only then will the settings be transferred to the sensor memory.

Programming the switching points/trip values using the push button

Programming the near switching point/trip value of the analog characteristic

- 1. Position the object at the site of the required near switching point or trip value.
- 2. Press and hold the push button for 2 seconds (yellow LED flashes)
- 3. Briefly press the push button (green LED flashes 3 times as confirmation). The sensor returns to normal mode.

Programming the far switching point/trip value of the analog characteristic

- 1. Position the object at the site of the required far switching point or trip value.
- 2. Press and hold the push button for 2 seconds (yellow LED flashes)
- 3. Press and hold the push button for 2 seconds (green LED flashes 3 times as confirmation). The sensor returns to normal mode.

Programming the operating modes

The sensor features a 3-stage process for programming the sensor operating modes. You can program the following with this process:

- 1. Output mode
- 2. Output behavior of the switching output/analog output
- 3. The shape of the sound cone

These two stages of the process are programmed in succession. To switch from one programming function to the next, press and hold the push button for 2 seconds.

Accessing the programming routine

The operating mode can be programmed separately for each of the two switching outputs. The operating mode of the switching output (C/Q) is programmed via push button T1. The operating mode of the analog output is programmed via push button T2.

To access the programming routine for the sensor operating mode, press the push button for 5 seconds.

Programming the output mode

The green LED is now flashing. The number of flashes indicates the output function currently programmed:

Switching output	Analog output
1x: Switching point mode	1x: rising slope

in ennering permittede	in nonig ciope
2x: Window mode	2x: falling slope

- 3x: Hysteresis mode 3x: zero point line
- 4x: Retroreflective sensor mode
- 1. Briefly press the push button to navigate through the output configurations in succession. Use this method to choose the required output mode.

2. Press and hold the push button for 2 seconds to save the selection and switch to the programming routine for the output behavior.

Programming the output behavior

The vellow LED is now flashing. The number of flashes indicates the output behavior currently programmed:

Switching output	Analog output
1x: NO contact	1x: Current output (4–20 mA)
2x: NC contact	2x: Voltage output (0–10 V)

- 2x: Voltage output (0-10 V)
 - 3x: Deactivated: high impedance
- 1. Briefly press the push button to navigate through the output behaviors in succession. Use this method to choose the required output function.
- 2. Press and hold the push button for 2 seconds to save the selection and switch to the programming routine for the sound cone.

Refer to "General Notes Relating to Pepperl+Fuchs Product Information



Ultrasonic sensor

Programming the shape of the sound cone

The red LED is now flashing. The number of flashes indicates the sound cone shape currently programmed:

- 1x: narrow
- 2x: medium
- 3x: wide
- 1. Briefly press the push button to navigate through the different sound cone shapes in succession. Use this method to choose the required sound cone shape.
- 2. Press and hold the push button for 2 seconds to return to normal mode.

Note

The last sound cone shape programmed applies for both outputs in equal measure.

Factory Setting

Resetting the sensor to the factory settings

- The sensor can be reset to the original factory settings.
- 1. Disconnect the sensor from the power supply
- 2. Press and hold one of the push buttons
- 3. Connect the power supply (yellow and red LEDs flash simultaneously for 5 seconds, followed by the yellow and green LEDs flashing simultaneously)
- 4. Release the push button

The sensor will now function with the original factory settings.

Factory settings

See technical data.

Indication

Indicators

The sensor has four LEDs for indicating the status and two buttons for setting parameters.

	LED, green	LED L1, yellow	LED L2, yellow	LED, red
In normal mode				
Error-free operation	On	The output status	The output status	Off
Fault (e.g. compressed air)	Off	retains the last	retains the last	On
		status	status	
When programming the switching points or				
trip values				
Object detected	Off	Flashes	Flashes	Off
No object detected	Off	Off	Off	Flashes
Confirmation, programming successful	Flashes 3x	Off	Off	Off
Warning, programming invalid	Off	Off	Off	Flashes 3x
When programming the operating mode				
Programming the output mode				
Programming the output behavior	Flashes	Off	Off	Off
Programming the sound cone	Off	Flashes	Flashes	Off
	Off	Off	Off	Flashes
	LE		LED yellow	

Commissioning

Synchronization

The sensor is fitted with a synchronization input that suppresses mutual interference from external ultrasonic signals. If this input is not connected, the sensor operates with internally generated cycle pulses. The sensor can be synchronized by creating external rectangular pulses and by setting the appropriate parameters via the IO-link interface. Each falling pulse edge sends an individual ultrasonic pulse. If the signal at the synchronization input is low for ≥ 1 second, the sensor reverts to the normal, unsynchronized operating mode. This also occurs if the synchronization input is disconnected from external signals (see note below).

If a high signal is applied to the synchronization input for > 1 second, the sensor switches to standby. This is indicated by the green LED. In this operating mode, the last recorded output statuses are retained. Please observe the software description in the event of external synchronization.

Note:

If the option of synchronizing is not used, the synchronization input must be connected to ground (L-) or the sensor must be operated with a V1connection cable (4-pin).

Refer to "General Notes Relating to Pepperl+Fuchs Product Information

Pepperl+Fuchs Group www.pepperl-fuchs.com USA: +1 330 486 0001 fa-info@us.pepperl-fuchs.com

Germany: +49 621 776 1111 fa-info@de.pepperl-fuchs.com Singapore: +65 6779 9091 fa-info@sg.pepperl-fuchs.com



Ultrasonic sensor

UC6000-30GM-IUEP-IO-V15

The option of synchronization is not available during the programming process. During synchronization, the sensor can switch to programming via the IO-link interface. This interrupts the synchronization process and the sensor is no longer synchronized.

The following synchronization modes are available:

- 1. Multiple sensors (see Technical data for the maximum number) can be synchronized by connecting the synchronization inputs on the sensors. In this case, the sensors synchronize themselves in succession in multiplex mode. Only one sensor sends signals at any one time. (See note below)
- 2. Multiple sensors (see Technical data for the maximum number) can be synchronized by connecting the synchronization inputs on the sensors. The sensor interface can be used to parameterize the sensors so that one functions as a master and the others function as slaves. (See interface description) In this case, the sensors in master/slave mode work simultaneously, i.e. in synchronization where the master sensor plays the role of an intelligent external impulse generator.
- 3. Multiple sensors can be controlled collectively by an external signal. In this case, the sensors are triggered in parallel and operate synchronously, i.e. at the same time. All sensors must be parameterized via the sensor interface so that they are set to external. See the software description.
- 4. Several sensors are controlled with a time delay by an external signal. In this case, only one sensor is externally synchronized at any one time (see note below). All sensors must be parameterized via the sensor interface so that they are set to external. See the software description.
- 5. A high signal (L+) or a low signal (L-) at the synchronization input switches the sensor to standby in the case of external parameterization.

Note:

The response time of the sensors increases in proportion to the number of sensors in the synchronization chain. In multiplex mode, the measuring cycles of the individual sensors run in succession in a chronological sequence.

Note:

The synchronization connection of the sensors supplies an output current in the case of a low signal, and generates an input impedance in the case of a high signal. Please note that the synchronizing device must have the following driver properties:

Driver current according to L+ ≥ n * high level signal/input impedance (n = number of sensors to be synchronized)

Driver current according to $L- \ge n^*$ output current (n = number of sensors to be synchronized).

Refer to "General Notes Relating to Pepperl+Fuchs Product Information